High-Temperature Experimental Techniques for Nuclear Fuel Separate Effect Tests

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Outline

- Why separate effect tests are required for nuclear fuels?
- Furnace for UO₂ separate effect tests
- Uranium oxide properties oxygen partial pressure
- Example: nuclear fuel aerosol particle preparation
- Future plans



Why separate effect tests are required for nuclear fuels? VTT

Full-scale experiments and macroscopic modelling

- Full-scale experiments in reactor conditions
 - The behaviour corresponds the actual fuel behaviour
 - The origin of many phenomena cannot be explicitly studied
- Macroscopic modelling
 - Works well with the validated cases
 - Cannot model accurately phenomena arising from the microstructure
 - May not be reliable in predicting the fuel behaviour beyond the validation data



Separate effect tests and microstructural modelling

- Separate effect tests connected to microstructural characterization
 - Recognize the cause for a phenomenon
 - Improve model predictions
- Microstructural and/or multiscale modelling
 - Takes into account microstructural development and inhomogeneities in the structure
 - Utilize more physics based approach to fuel simulations compared to the macroscopic modelling
 - Computationally heavy

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Experimental

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Furnace for UO₂ separate effect tests at VTT Centre for Nuclear Safety

- Sample preparation:
 - Sintering at 1700 °C in H₂ + Ar atmosphere to obtain stoichiometric UO₂
- Possible separate effect tests for UO₂ pellets:
 - Oxygen partial pressure adjustment
 - Temperature effects: thermal diffusion of elements, precipitation, cracking
- Microscopy characterization of the samples with SEM or TEM



VTT pressure T(°C) 1000 500 1500 2000 Pd/PdC -200 Ru/RuO_-MoO_Mo_O Te/TeO Ar MFC **P**O₂ **|**-||| **FURNACE** -400 Sb/Sb_0 Cd/CdO $Ar+H_2 \downarrow Ar+H_2 \downarrow$ 36₀₂ (kJ mol⁻¹ O₂) Sn/SnO, Mo/MoO In/In₂O₂ -600 MFC MFC Cs/Cs_O NbO/NbO H₂O **MFC - Mass Flow Controller** Ce₂O₃/Ce CH - Choke for the gas flow Nb/NbO -800 $p_{O_2} = \left(\frac{p_{H_2O}}{p_{H_2}} \exp\left(-\frac{\Delta G_0}{RT}\right)\right)^2$ Pu/PuO U/UO, -1000 Zr/ZrO, Ba/BaC Sr/SrO La/La Ce/Ce, Nd/Nd,C -1200 Pr/Pr.O Y/Y 03 $p_{H_{2O}} = 1.5e-7$ bar $p_{O_2} = 6e-9$ bar 0 500 1000 1500 2000 2500 T(K)30/10/2019 SYP - Janne Heikinheimo © Kleykamp, JNM 131:221, 1985

Uranium oxide properties – oxygen partial



Example: nuclear fuel aerosol particle preparation

- U and Pu oxide particles for safeguard purposes
- Formation of oxides in the furnace
- Separation by size with Berner Low Pressure Impactor
- Particle average diameter 1 µm



Future plans

- Start UO₂ and simulated nuclear fuel sample annealings in hydrogen atmosphere
- Initiate separate effect tests, first concentrating on a single effect, for example
 - Implications of oxygen partial pressure on the crystal structure and properties
 - Thermal diffusion of elements / particles in the fuel, precipitation
 - Cracking under temperature loads
- Apply microscopy studies along with the separate effect tests
 - Sample preparation for alpha-active materials



beyond the obvious

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